

# **Product information**

REV2019197

# **TEADIT TF 1510**

#### Description:

TEADIT TF 1510 is a highly compressible PTFE - Gasket - Sheet manufactured by a unique process which provides a high level of fibrillation to overcome the creep relaxation and cold flow problems associated with standard (skived or moulded) PTFE sheets. TEADIT TF 1510 is produced from virgin PTFE resin filled with hollow glass micro spheres.

## Advantages:

- TEADIT TF 1510 is suitable for service with a wide variety of aggressive fluids, including hydrocarbons, acids and caustics, solvents, water, steam, hydrogen-peroxide, refrigerants, etc.
- Excellent mechanical strength and high stress retention value.
- The high compressibility of TEADIT TF 1510 makes it particularly suitable for use with stress sensitive and/or fragile flanged joints, e.g. glass, ceramics, plastic, etc.
- The excellent malleability of TEADIT TF 1510 makes repairing of small damages and/or irregularities of the sealing area (flange surface) unnecessary.
- TEADIT TF 1510 is quick and simple to install. The used gasket can be removed easily and without residue.

#### **Properties:**

- Color: white
- Size: Sheets of 1500 mm x 1500 mm
- Thickness: 1.5 mm up to 3.0 mm
- $\bullet$  Temperature: -268 °C to +260 °C
- Chemical resistance: chemically inert against all substances (pH 0-14), including the most aggressive acids and lyes. It is not recommended for strong caustic service above 80°C. It may not be used in contact with molten alkali metals and elemental fluorine at high temperature and high pressure.
- Operating Pressure: 55 bar
- Aging: TEADIT TF 1510 is not subject to aging or weathering. It can be stored indefinitely.
- FLAME RESISTANT!
- Can be used with oxygen

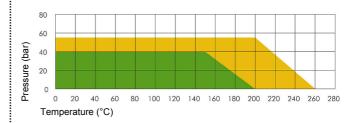
### Approvals:

- TA Luft
- Blow-out

#### Tests:

BAM





#### P x T diagram:

The P x T diagram above indicates the service limits considering the simultaneous influence of pressure and temperature. The green area represents the normal service limits, while the orange colored area shows the maximum application limits.

Since all properties, specifications and application parameters shown throughout this catalogue are approximate and may be mutually influenced, your specific application should not be undertaken without independent study and evaluation for suitability. All technical data and advice given is based on experiences TEADIT® has made so far. Failure to select proper sealing products can result in damage and/or personal injury. Properties, specifications and application parameters are subject to change without notice. TEADIT® does not undertake any liability of any kind whatsoever. Please note: the color of the actual product might vary from the above image on this data-sheet.



| TEADIT TF 1510                           |              |                     |
|--|--------------|---------------------|
| Technical Parameters                     | Unit         | TEADIT TF 1510      |
| Thickness                                | [mm]         | 1,5 / 2,0 / 3,0     |
| Sheet dimensions                         | [mm]         | 1500 x 1500         |
| Filler                                   |              | Glass micro spheres |
| Color material                           |              | white               |
| Color printing                           |              | blue                |
| Operating Temperature Range              | [°C]         | - 268 to + 260      |
| Operating pressure                       | [bar]        | Vacuum to 83        |
| Gasket factors acc. DIN28090-2           |              |                     |
| Compression (room temperature) ɛKSW      | [%]          | >30                 |
| Creep relaxation (room temperature) ɛKRW | [%]          | >4                  |
| Compression (elevated temperature) εVVSW | [%]          | <40                 |
| Gasket factors acc. ASTM                 |              |                     |
| Compressibility ASTM F 36M (34,5 MPa)    | [%]          | 50                  |
| Recovery ASTM F 36M (34,5 MPa)           | [%]          | 16                  |
| Creep ASTM F 38 (100 °C)                 | [%]          | 40                  |
| Other Properties                         |              |                     |
| Residual stress DIN 52913                | MPa          | 13                  |
| Leakage rate TA Luft / VDI 2440          | mbar*l/(s*m) | 1,1*10-5            |
| Leakage rate DIN 3535-6 (40bar, N2)      | ml/min       | <0,01               |
| Tensile strength ASTM F 152              | MPa          | 14                  |
| Gasket factor "m" ASTM                   |              | 2 (for 2,0 mm)      |
| Minimum gasket stress "y Stress" ASTM    | psi          | 2300 (for 2,0 mm)   |

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